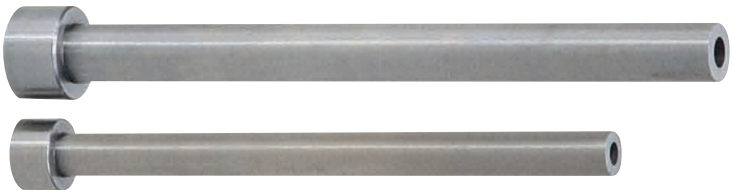
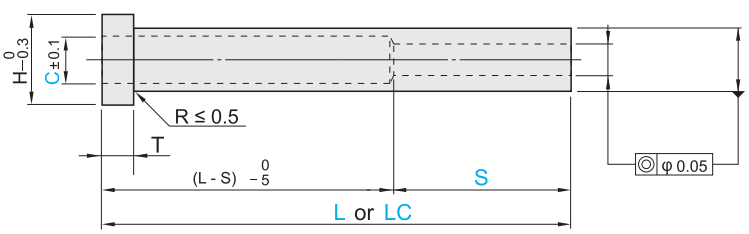
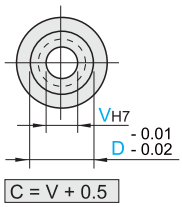
UY THỊNH Co.,LTD

SKD61 Ejector Sleeves
SKD61射銷套筒（司筒）
ESN ESJ







M SKD61 Equivalent + Nitrided
H Surface: 900HV Base Material: 40 ± 3HRC
T VH7

V ≤ 3.0	3.5 ≤ V ≤ 6.0	V ≥ 6.5
+ 0.010 0	+ 0.012 0	+ 0.015 0

L	75	100	125	150	175	200	250
S	30 (V1.5 → 20)						

L and LC Tolerance

L	+5 +0.1
LC	+0.02 0 ; LC > 200→ +0.05 0 ; LC > 500→ +0.5 0

T Tolerance

T	Tolerance
4mm	0 - 0.02
6 - 8mm	0 - 0.05

4mm head H	4mm head T	JIS head H	JIS head T	Type 4mm head	Type JIS head	D	L or LC L→1 mm increments LC→0.01mm increments	V 0.1mm increments
7	4	8	6	ESN	ESJ	4	50.00 ~ 150.00	1.5 ~ 2.5
8						4.5	50.00 ~ 200.00	
		9				5	75.00 ~ 300.00	2.0 ~ 3.0
9						5.5		2.0 ~ 3.5
		10				6	100.00 ~ 500.00	2.0 ~ 4.0
10		11				6.5		2.5 ~ 4.5
						7		
11		12				7.5		2.5 ~ 5.0
		13	8			8	100.00 ~ 500.00	2.5 ~ 5.5
14		14				9		2.5 ~ 6.5
15		15				10		4.0 ~ 7.5
17		17				12		4.0 ~ 8.5
20		20				15		5.0 ~ 10.5
21		21				16		5.0 ~ 11.5
25		25				20	100.00 ~ 500.00	7.0 ~ 16.0

Order

Part Number	—	L	—	V
ESJ6.5	—	120	—	2.5

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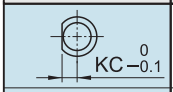
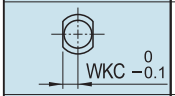
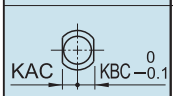
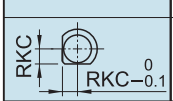
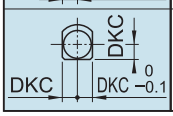
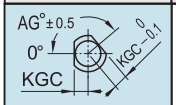
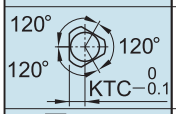
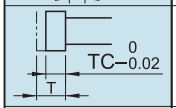
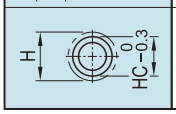
KHOA THINH
寰欣技術有限公司

SKD61 Ejector Sleeves
SKD61 射銷套筒(司筒)

TYPE - D - L - V - (VAK-AKC...etc)

EVD - D6 - L125 - V3.5 - KC3.5

Alterations	Code	Spec.
	KC	Single flat cutting D/2 ≤ KC < H/2
	WKC	WKC = 0.1mm increments D/2 ≤ WKC < H/2
	KAC KBC	KAC,KBC = 0.1mm increments D/2 ≤ WKC < KBC < H/2
	RKC	RKC = 0.1mm increments D/2 ≤ RKC < H/2
	DKC	DKC = 0.1mm increments D/2 ≤ DKC < H/2

Alterations	Code	Spec.
	KGC	KGC = 0.1mm increments AG =1 increments D/2 ≤ KGC < H/2, 0 < AG < 360
	KTC	KTC = 0.1mm increments D/2 ≤ KTC < H/2
	TC	TC = 0.1mm increments 2.0 ≤ TC < 4, 4-TC ≤ Lmax - L Dimension L remains unchanged Dimension (L-S) become shorter by (4-TC)
	HC	HC = 0.1mm increments D ≤ HC < H