

COSD

コバルトストレートシャンクドリル

Straight Shank Cobalt Drills



●鋼からステンレス鋼まで、汎用コバルトドリルです。

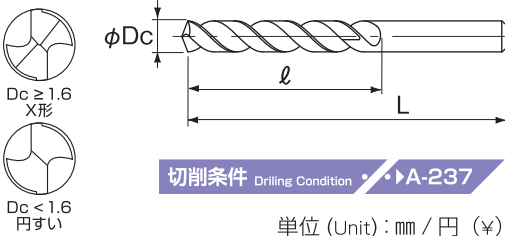
This is general cobalt HSS drills.



LIST 6520

オーダ方法

COSD 直径



| 直径<br>Dc | 溝長<br>ℓ | 全長<br>L | 在庫<br>Stock | 参考価格<br>Price |
|----------|---------|---------|-------------|---------------|
| 0.5      | 5       | 27      | ●           | 568           |
| 0.6      | 5.5     | 30      | ●           | 571           |
| 0.7      | 7.5     | 32      | ●           | 531           |
| 0.8      | 8       | 34      | ●           | 447           |
| 0.9      | 9       | 36      | ●           | 481           |
| 1.0      | 10      | 40      | ●           | 406           |
| 1.1      | 11      | 42      | ●           | 476           |
| 1.2      | 13      | 42      | ●           | 446           |
| 1.3      | 13      | 45      | ●           | 476           |
| 1.4      | 14.5    | 48      | ●           | 476           |
| 1.5      | 14.5    | 48      | ●           | 403           |
| 1.6      | 16      | 50      | ●           | 438           |
| 1.7      | 16      | 50      | ●           | 476           |
| 1.8      | 17.5    | 52      | ●           | 454           |
| 1.9      | 17.5    | 52      | ●           | 454           |
| 2.0      | 20      | 55      | ●           | 396           |
| 2.1      | 20      | 55      | ●           | 465           |
| 2.2      | 23      | 58      | ●           | 465           |
| 2.3      | 23      | 58      | ●           | 440           |
| 2.4      | 24.5    | 61      | ●           | 465           |
| 2.5      | 24.5    | 61      | ●           | 396           |
| 2.6      | 26      | 64      | ●           | 440           |
| 2.7      | 26      | 64      | ●           | 440           |
| 2.8      | 27      | 67      | ●           | 433           |
| 2.9      | 29.5    | 71      | ●           | 440           |
| 3.0      | 29.5    | 71      | ●           | 368           |
| 3.1      | 29.5    | 71      | ●           | 516           |
| 3.2      | 29.5    | 71      | ●           | 450           |
| 3.3      | 31.5    | 73      | ●           | 450           |
| 3.4      | 31.5    | 73      | ●           | 497           |
| 3.5      | 31.5    | 73      | ●           | 450           |
| 3.6      | 33.5    | 76      | ●           | 549           |
| 3.7      | 33.5    | 76      | ●           | 549           |
| 3.8      | 33.5    | 76      | ●           | 500           |
| 3.9      | 36      | 79      | ●           | 575           |
| 4.0      | 38      | 83      | ●           | 500           |
| 4.1      | 38      | 83      | ●           | 659           |
| 4.2      | 38      | 83      | ●           | 599           |
| 4.3      | 38      | 83      | ●           | 659           |
| 4.4      | 39      | 86      | ●           | 659           |
| 4.5      | 39      | 86      | ●           | 599           |
| 4.6      | 39      | 86      | ●           | 755           |
| 4.7      | 41      | 89      | ●           | 755           |
| 4.8      | 41      | 89      | ●           | 755           |
| 4.9      | 43      | 92      | ●           | 794           |
| 5.0      | 43      | 92      | ●           | 688           |
| 5.1      | 43      | 92      | ●           | 879           |
| 5.2      | 45      | 95      | ●           | 801           |
| 5.3      | 45      | 95      | ●           | 879           |
| 5.4      | 45      | 95      | ●           | 879           |
| 5.5      | 45      | 95      | ●           | 801           |
| 5.6      | 47      | 98      | ●           | 1,020         |
| 5.7      | 47      | 98      | ●           | 1,020         |
| 5.8      | 47      | 98      | ●           | 1,020         |
| 5.9      | 47      | 98      | ●           | 1,060         |
| 6.0      | 49      | 102     | ●           | 921           |
| 6.1      | 49      | 102     | ●           | 1,160         |
| 6.2      | 49      | 102     | ●           | 1,160         |
| 6.3      | 49      | 102     | ●           | 1,160         |
| 6.4      | 51      | 105     | ●           | 1,160         |

| 直径<br>Dc | 溝長<br>ℓ | 全長<br>L | 在庫<br>Stock | 参考価格<br>Price |
|----------|---------|---------|-------------|---------------|
| 6.5      | 51      | 105     | ●           | 1,040         |
| 6.6      | 51      | 105     | ●           | 1,300         |
| 6.7      | 51      | 105     | ●           | 1,300         |
| 6.8      | 51      | 105     | ●           | 1,300         |
| 6.9      | 51      | 105     | ●           | 1,400         |
| 7.0      | 51      | 105     | ●           | 1,180         |
| 7.1      | 53      | 108     | ●           | 1,590         |
| 7.2      | 53      | 108     | ●           | 1,520         |
| 7.3      | 53      | 108     | ●           | 1,590         |
| 7.4      | 55      | 111     | ●           | 1,590         |
| 7.5      | 55      | 111     | ●           | 1,410         |
| 7.6      | 55      | 111     | ●           | 1,800         |
| 7.7      | 57      | 114     | ●           | 1,730         |
| 7.8      | 57      | 114     | ●           | 1,700         |
| 7.9      | 57      | 114     | ●           | 1,800         |
| 8.0      | 57      | 114     | ●           | 1,480         |
| 8.1      | 59      | 117     | ●           | 1,950         |
| 8.2      | 59      | 117     | ●           | 1,910         |
| 8.3      | 59      | 117     | ●           | 1,950         |
| 8.4      | 61      | 121     | ●           | 2,010         |
| 8.5      | 61      | 121     | ●           | 1,800         |
| 8.6      | 61      | 121     | ●           | 2,190         |
| 8.7      | 61      | 121     | ●           | 2,190         |
| 8.8      | 63      | 124     | ●           | 2,260         |
| 8.9      | 63      | 124     | ●           | 2,260         |
| 9.0      | 63      | 124     | ●           | 1,870         |
| 9.1      | 63      | 124     | ●           | 2,470         |
| 9.2      | 65      | 127     | ●           | 2,560         |
| 9.3      | 65      | 127     | ●           | 2,500         |
| 9.4      | 65      | 127     | ●           | 2,560         |
| 9.5      | 65      | 127     | ●           | 2,270         |
| 9.6      | 67      | 130     | ●           | 2,720         |
| 9.7      | 67      | 130     | ●           | 2,720         |
| 9.8      | 67      | 130     | ●           | 2,720         |
| 9.9      | 67      | 130     | ●           | 2,960         |
| 10.0     | 67      | 130     | ●           | 2,370         |
| 10.1     | 69      | 133     | ●           | 3,360         |
| 10.2     | 69      | 133     | ●           | 3,160         |
| 10.3     | 69      | 133     | ●           | 3,160         |
| 10.4     | 69      | 133     | ●           | 3,360         |
| 10.5     | 70      | 137     | ●           | 2,860         |
| 10.6     | 70      | 137     | ●           | 3,960         |
| 10.7     | 70      | 137     | ●           | 3,960         |
| 10.8     | 72      | 140     | ●           | 3,960         |
| 10.9     | 72      | 140     | ●           | 3,960         |
| 11.0     | 72      | 140     | ●           | 3,010         |
| 11.1     | 72      | 140     | ●           | 4,170         |
| 11.2     | 75      | 143     | ●           | 4,010         |
| 11.3     | 75      | 143     | ●           | 4,170         |
| 11.4     | 75      | 143     | ●           | 4,010         |
| 11.5     | 75      | 143     | ●           | 3,510         |
| 11.6     | 77      | 146     | ●           | 4,330         |
| 11.7     | 77      | 146     | ●           | 4,530         |
| 11.8     | 77      | 146     | ●           | 4,330         |
| 11.9     | 77      | 146     | ●           | 4,530         |
| 12.0     | 78      | 149     | ●           | 3,540         |
| 12.1     | 78      | 149     | ●           | 4,720         |
| 12.2     | 78      | 149     | ●           | 4,720         |
| 12.3     | 78      | 149     | ●           | 4,720         |
| 12.4     | 80      | 152     | ●           | 4,950         |

| 直径<br>Dc | 溝長<br>ℓ | 全長<br>L | 在庫<br>Stock | 参考価格<br>Price |
|----------|---------|---------|-------------|---------------|
| 12.5     | 80      | 152     | ●           | 4,150         |
| 12.6     | 80      | 152     | ●           | 5,240         |
| 12.7     | 80      | 152     | ●           | 5,030         |
| 12.8     | 80      | 152     | ●           | 5,240         |
| 12.9     | 80      | 152     | ●           | 5,240         |
| 13.0     | 80      | 152     | ●           | 4,120         |

|                                      |                                       |                                        |                               |                                      |
|--------------------------------------|---------------------------------------|----------------------------------------|-------------------------------|--------------------------------------|
| 低炭素鋼<br>軟鋼<br>SS400, S10C<br>~ 150HB | 炭素鋼<br>合金鋼<br>S45C, SCM440<br>~ 225HB | プレハードン鋼<br>高合金鋼<br>SUJ, NAK<br>~ 275HB | 調質鋼<br>SKD, SKH<br>30 ~ 40HRC | 焼入鋼<br>Hardened Steels<br>40 ~ 50HRC |
| ○                                    | ○                                     | ○                                      | ○                             | ×                                    |
| ステンレス鋼                               |                                       | 耐熱合金                                   | 鋳鉄                            | アルミ合金<br>銅合金                         |
| SUS304                               | SUS420                                | Ti/Ni Alloys                           | FC/FCD                        | Al/Cu                                |
| ○                                    | ○                                     |                                        | ○                             | ○                                    |

◎:最適 Excellent ○:適用 Good ×:不適 Not Used 無印 (No mark):推奨しません Not recommended

包装数量は直径 8mm 以下 : 10 本、8mm を超え : 5 本です。1 本入りは E-8 のステンレス用ドリル COSP をご利用ください。マークの説明は 39 頁を参照ください。参考価格は 2010 年 10 月現在のものです。